



SAFETY DATA SHEET

1. Identification

Product identifier Propylene

Other means of identification

Product code MAP-Pro™, PRO-Max™

SDS No. WC001

CAS number 115-07-1

Recommended use of the chemical and restrictions on use

Recommended use Hand Torch Fuel

Restrictions on use None known.

Details of manufacturer or importer

Manufacturer/Supplier Worthington Cylinder Corporation

Address 300 E. Breed St., Chilton, WI 53014
United States

Contact person Ann Stiefvater

E-mail address Ann.Stiefvater@worthingtonindustries.com

Telephone number 1-920-849-1740

Emergency telephone number 1-703-527-3887 International / CHEMTREC 1-800-424-9300 Domestic

2. Hazard(s) identification

Classification of the hazardous chemical

Physical hazards	Flammable gases	Category 1
	Gases under pressure	Liquefied gas
Health hazards	Not classified.	
Environmental hazards	Not classified.	

Label elements, including precautionary statements

Hazard symbol(s)



Flame Gas cylinder

Signal word Danger

Hazard statement(s) Extremely flammable gas. Contains gas under pressure; may explode if heated.

Precautionary statement(s)

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Response Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition sources if safe to do so.

Storage Protect from sunlight. Store in a well-ventilated place.

Disposal Dispose of waste and residues in accordance with local authority requirements.

Other hazards which do not result in classification May displace oxygen and cause rapid suffocation.

Supplemental information None.

3. Composition/information on ingredients

Substance

Identity of chemical ingredients	CAS number and other unique identifiers	Concentration of ingredients
Propylene	115-07-1	99.5 - 100

Impurities

Identity of chemical ingredients	CAS number and other unique identifiers	Concentration of ingredients
Propane	74-98-6	0 - 0.5

Composition comments Gas concentrations are in percent by volume.

4. First-aid measures

Description of necessary first aid measures

Inhalation	Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory tract irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.
Skin contact	Not likely, due to the form of the product. If frostbite occurs, immerse affected area in warm water (not exceeding 105°F/41°C). Keep immersed for 20 to 40 minutes. Get medical attention immediately.
Eye contact	Not likely, due to the form of the product. If frostbite occurs, immediately flush eyes with plenty of warm water (not exceeding 105°F/41°C) for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention promptly if symptoms persist or occur after washing.
Ingestion	This material is a gas under normal atmospheric conditions and ingestion is unlikely.
Personal protection for first-aid responders	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
Symptoms caused by exposure	Exposure to rapidly expanding gas or vapourizing liquid may cause frostbite ("cold burn"). Very high exposure can cause suffocation from lack of oxygen. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. Asphyxiation may bring about unconsciousness without warning and so rapidly that victim may be unable to protect themselves.
Medical attention and special treatment	Exposure may aggravate pre-existing respiratory disorders. Provide general supportive measures and treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Dry chemical powder. Carbon dioxide (CO ₂). Water fog. Foam.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Extremely flammable gas. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for fire fighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Do not extinguish fires unless gas flow can be stopped safely; explosive re-ignition may occur. Promptly isolate the scene by removing all persons from the vicinity of the incident. No action shall be taken involving any personal risk or without suitable training. For fires involving this material, do not enter any enclosed or confined fire space without proper protective equipment, including self-contained breathing apparatus. Stop flow of material. Use water to keep fire exposed containers cool and to protect personnel effecting shutoff. If a leak or spill has not ignited, use water spray to disperse the vapors and to protect personnel attempting to stop leak. Prevent runoff from fire control or dilution from entering streams, sewers or drinking water supply.
Hazchem Code	2Y E
General fire hazards	Extremely flammable gas. Contents under pressure. Pressurised container may explode when exposed to heat or flame.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials. Cool containers with flooding quantities of water until well after fire is out.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel Evacuate the area promptly. No action shall be taken involving any personal risk or without suitable training. In the event of a leak evacuate all personnel until ventilation can restore oxygen concentrations to safe levels. Keep unnecessary personnel away. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Wear appropriate personal protective equipment (See Section 8).

For emergency responders Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up.

Environmental precautions Should not be released into the environment. Prevent further leakage or spillage if safe to do so.

Methods and materials for containment and cleaning up Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Stop leak if you can do so without risk. If possible, turn leaking containers so that gas escapes rather than liquid. Isolate area until gas has dispersed. For waste disposal, see section 13 of the SDS.

Other issues relating to spills and releases ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).

7. Handling and storage

Precautions for safe handling Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. All equipment used when handling the product must be grounded. Do not breathe gas. Avoid prolonged exposure. Do not enter storage areas or confined spaces unless adequately ventilated. Use only outdoors or in a well-ventilated area. Oxygen concentration should not fall below 19.5 % at sea level (pO₂ = 135 mmHg). Mechanical ventilation or local exhaust ventilation may be required. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store at temperatures not exceeding 49°C/120°F. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Protect cylinders from damage. Stored containers should be periodically checked for general condition and leakage. Store in original tightly closed container. Keep container tightly closed. Store in a well-ventilated place. Use care in handling/storage. Store away from incompatible materials (see section 10 of the SDS).

8. Exposure controls and personal protection

Control parameters Follow standard monitoring procedures.

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value
Propylene (CAS 115-07-1)	TWA	500 ppm

Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG)

Impurities	Type	Value
Propane (CAS 74-98-6)	TWA	1800 mg/m ³ 1000 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Control banding approach No data available.

Appropriate engineering controls Provide adequate ventilation and minimize the risk of inhalation of gas. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.

Individual protection measures, for example personal protective equipment (PPE)

Eye/face protection Wear approved safety glasses or goggles.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Nitrile, butyl rubber or neoprene gloves are recommended.

Other Wear protective clothing appropriate for the risk of exposure.

Respiratory protection	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Wear air supplied respiratory protection.
Thermal hazards	Contact with liquefied gas might cause frostbites, in some cases with tissue damage. Wear appropriate thermal protective clothing, when necessary.
Hygiene measures	Do not eat, drink or smoke when using the product. Wash thoroughly after handling. Provide eyewash station and safety shower. Handle in accordance with good industrial hygiene and safety practices.

9. Physical and chemical properties

Appearance

Physical state	Gas.
Form	Compressed liquefied gas.
Colour	Colourless.
Odour	Hydrocarbon or mercaptan if odorized.
Odour threshold	Not available.
pH	Not applicable.
Melting point/freezing point	-185 °C (-301 °F)
Initial boiling point and boiling range	-48 °C (-54.4 °F)
Boiling point pressure	101.33 kPa
Flash point	-107.8 °C (-162.0 °F)
Evaporation rate	Not applicable.
Flammability (solid, gas)	Extremely flammable gas.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)	2 % v/v
Flammability limit - upper (%)	11 % v/v
Vapour pressure	109.73 PSIG
Vapor pressure temp.	21 °C (69.8 °F)
Vapour density	1.5 (Air=1)
Vapor density temp.	0 °C (32 °F) (gas)
Relative density	0.52 (liquid) (H ₂ O=1)
Solubility(ies)	
Solubility (water)	384 mg/l - Slightly soluble in water.
Partition coefficient (n-octanol/water)	1.77
Auto-ignition temperature	497.22 °C (927 °F)
Decomposition temperature	Not available.
Viscosity	Not available.
Other physical and chemical parameters	
Explosive properties	Not explosive.
Molecular weight	42 g/mol
Oxidising properties	Not oxidising.
Percent volatile	100 %
Surface tension	16.7 mN/m (90 °C (194 °F))

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Stable under normal temperature conditions and recommended use.
Possibility of hazardous reactions	Polymerization will not occur. May form explosive mixture with air. This product may react with oxidizing agents.

Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidising agents. Strong acids. Halogens.
Hazardous decomposition products	Thermal decomposition of this product can generate carbon monoxide and carbon dioxide. Hydrocarbons.

11. Toxicological information

Information on possible routes of exposure

Inhalation	High concentrations: Suffocation (asphyxiant) hazard - if allowed to accumulate to concentrations that reduce oxygen below safe breathing levels. Breathing of high concentrations may cause dizziness, light-headedness, headache, nausea and loss of co-ordination. Continued inhalation may result in unconsciousness.
Skin contact	Contact with liquefied gas may cause frostbite.
Eye contact	Contact with liquefied gas may cause frostbite.
Ingestion	This material is a gas under normal atmospheric conditions and ingestion is unlikely.
Symptoms related to exposure	Exposure to rapidly expanding gas or vapourizing liquid may cause frostbite ("cold burn"). Very high exposure can cause suffocation from lack of oxygen. Victim may not be aware of asphyxiation. Asphyxiation may bring about unconsciousness without warning and so rapidly that victim may be unable to protect themselves.
Acute toxicity	Not expected to be acutely toxic.
Skin corrosion/irritation	Not classified.
Serious eye damage/irritation	Not classified.
Respiratory or skin sensitisation	
Respiratory sensitisation	Not a respiratory sensitiser.
Skin sensitisation	This product is not expected to cause skin sensitisation.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	Not classifiable as to carcinogenicity to humans.
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not likely, due to the form of the product.
Chronic effects	Exposure over a long period of time may cause central nervous system effects.

12. Ecological information

Ecotoxicity	The product is not expected to be hazardous to the environment.
Persistence and degradability	The product is readily biodegradable.
Bioaccumulative potential	The product is not expected to bioaccumulate.
Partition coefficient n-octanol / water (log Kow)	
Propylene (CAS 115-07-1)	1.77
Propane (CAS 74-98-6)	2.36
Mobility in soil	Not relevant, due to the form of the product.
Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.

13. Disposal considerations

Disposal methods	Use the container until empty. Do not dispose of any non-empty container. Empty containers have residual vapor that is flammable and explosive. Cylinders should be emptied and returned to a hazardous waste collection point. Do not puncture or incinerate even when empty. Dispose in accordance with all applicable regulations.
Residual waste	Dispose in accordance with all applicable regulations.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

ADG

UN number	1077
UN proper shipping name	Propylene
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	-
Environmental hazards	No
Hazchem Code	2YE
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

RID

UN number	1077
UN proper shipping name	Propylene
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1 (+13)
Packing group	-
Environmental hazards	No
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number	1077
UN proper shipping name	Propylene
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	-
Environmental hazards	No
ERG Code	10L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	1077
UN proper shipping name	PROPYLENE
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	-
Environmental hazards	
Marine pollutant	No
EmS	F-D, S-U
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not established.

General information

Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. Before transporting product containers: Ensure that containers are firmly secured. Ensure cylinder valve is closed and not leaking. Ensure valve outlet cap nut or plug (where provided) is correctly fitted. Ensure valve protection device (where provided) is correctly fitted. Ensure adequate ventilation. Ensure compliance with applicable regulations.

15. Regulatory information

Safety, health and environmental regulations

National regulations

No poison schedule number allocated. This Safety Data Sheet was prepared in accordance with Australia Model Code of Practice for the preparation of Safety Data Sheets for Hazardous Chemicals (23/12/2011).

High Volume Industrial Chemicals (HVIC)

Propane (CAS 74-98-6)

100000 - 999999 TONNES See the regulation for additional information.

Importation of Ozone Deleting Substances (Customs(Prohibited imports) Regulations 1956, Schedule 10)

Not listed.

National Pollutant Inventory (NPI) substance reporting list

Not listed.

Prohibited Carcinogenic Substances

Not regulated.

Prohibited Substances (National Model Regulation for the control of Workplace Hazardous Substances, Schedule 2 NOHSC:1005 (1994) as amended)

Not listed.

Restricted Importation of Organochlorine Chemicals (Customs(Prohibited Imports) Regulations 1956, Schedule 9)

Not listed.

Restricted Carcinogenic Substances

Not regulated.

International regulations**Stockholm Convention**

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCs)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information**Issue date** 26-February-2017**Revision date** -**Further information** The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.**Key abbreviations or acronyms used**

STEL: Short term exposure limit.

TWA: Time weighted average.

PEL: Permissible Exposure Limit.

LC50: Lethal Concentration, 50%.

References

HSDB® - Hazardous Substances Data Bank
IARC Monographs. Overall Evaluation of Carcinogenicity
National Toxicology Program (NTP) Report on Carcinogens
ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices
EPA: AQUIRE database
NLM: Hazardous Substances Data Base

Disclaimer

All information in this Safety Data Sheet is believed to be accurate and reliable. However, no guarantee or warranty of any kind is made with regard to the accuracy of information or the suitability of the recommendations contained herein. It is the user's responsibility to assess the safety and toxicity of this product under their own conditions of use and to comply with all applicable laws and regulations.